



# Cemimax DL55

## LEVELLING COMPOUND

General - purpose, Self-smoothing and leveling compound

### DESCRIPTION

DL55 is an advanced cement and polymer based levelling and smoothing compound. DL55 is formulated for experienced commercial contractors to smooth and level large commercial and retail areas. Once dry, it is suitable for the application of vinyl, carpet and tile floor finishes. Unlike normal hydration levellers, DL55 will harden and dry at temperatures down to 10°C.

### PRODUCT PROPERTIES/BENEFITS

Plastic dry cement mortar with finely graded fillers. When mixed with water, produces a hydraulic-setting smoothing compound with good flow properties and high coverage.

### COMPOSITION

Special cements, mineral fillers, polyvinyl-acetate-co-polymers, flow agents and additives.

- Super smooth – requires no sanding
- Versatile – apply 1.5mm to 75mm in one application
- Rapid hardening – walkable from 2 hours
- Superior flow – fast application
- Flexible – hand mix or pump application

### TECHNICAL DATA

#### Compressive Strength

After 1 day approx. 15MPa

After 7 days approx. 25MPa

After 28 days approx. 35MPa

#### Tensile Bending Strength

After 1 day approx. 5MPa

After 7 days approx. 7MPa

After 28 days approx. 10MPa

Color: Grey

Water / compound ratio: 0.22/1

Working time: 20-30 minutes

Pack-size: 20kg/bag

Shelf-life: 6-12 months

Coverage: Covers approx. 6m<sup>2</sup> at 3mm thick

Dry time: 2hrs

### THICKNESS

DL55 can be applied from 1.5mm to 75mm thickness in one application.

### SUBFLOOR PREPARATION

- The substrate must be sound, free from cracks, dry, clean and free from materials which would impair adhesion.
- Test the substrate according to applicable standards and report any deficiencies.
- Brush, abrade, grind or shot-blast any weak surface sections or areas which will not accept adhesion.
- Thoroughly vacuum to remove loose material and dust.

- According to type and condition of the subfloor, use suitable Cemimax primer.
- Allow primers to dry thoroughly.

### APPLICATION

1. Put 4.4 litres of cold clean water into a clean container. Sprinkle in the sack contents (20kg) whilst stirring briskly and mix to a thick-fluid. Lump-free consistency. Use a drill or mixer fitted with a Mixing Paddle. Do not mix too thinly.
2. Pour the mixture on the area to be applied, spread the material uniformly to required thickness using toothed rake. It is the next step to remove entranced air by particle roller.
3. Drying time at 20°C is approx 24 hours. Abrading using 40-60 grit sanding paper improves both the surface quality and the absorbency. Poor air-flow and lower temperatures will significantly affect drying times.

### IMPORTANT NOTES

- Minimum shelf-life 6 months in original packaging and in dry storage conditions. Tightly seal opened packaging and use the contents as quickly as possible.
- Best applied at 18-25°C, floor temperature above 15°C and relative humidity below 75%. Low temperatures and high humidity delays setting, drying and readiness for covering. High temperatures shorten the working time. Therefore use the coldest possible mixing water during the summer.
- Protect freshly smoothed surfaces from draughts, direct sunlight and influences of heat.
- The product should be protected against frost and direct light during transportation, storage and application. Application temperature should not be lower than 5°C.

### DISPOSAL

Dispose of empty packaging according to local regulations.

